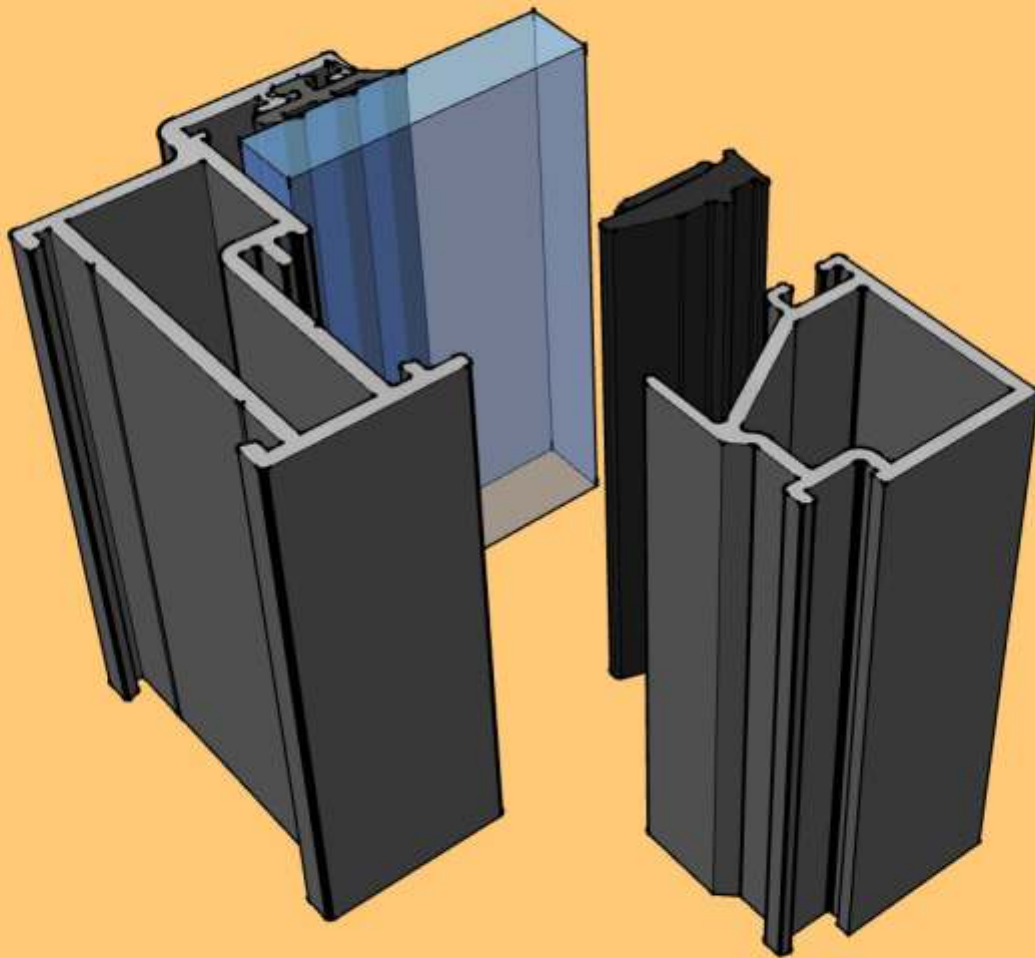
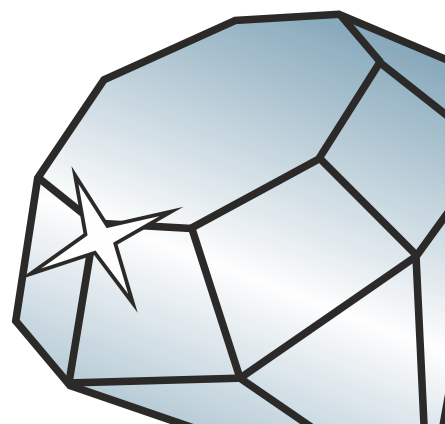


Internal Screens

Assembly Guide



DURATION
WINDOWS



Heritage Internal Screens

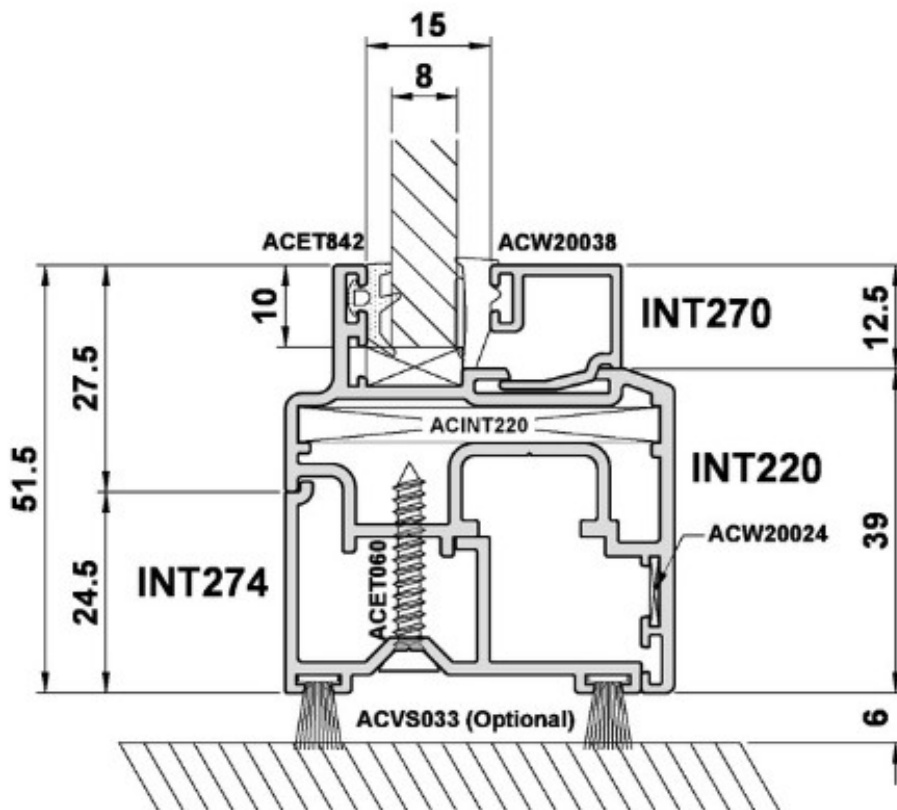
Introduction

Intended for internal use only, the system has no drainage and requires little assembly on site.

Hinged doors will be provided with a screwed in temporary wooden threshold (to keep secure in transit) which needs removal on site.

All fixing screws shall be suitable for the structure and the application. Please refer to relevant parts of BS 8213-4 for installation guidance.

All products should be fitted plum, level and square.

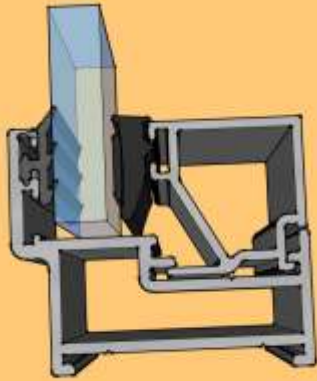


Duration Windows reserve the right to make changes to the product specifications as technical developments dictate, and without prior notice. Pictures shown are for illustrative purposes and are not binding in detail, colour or specification.

Deglazing (Reverse to Glaze)

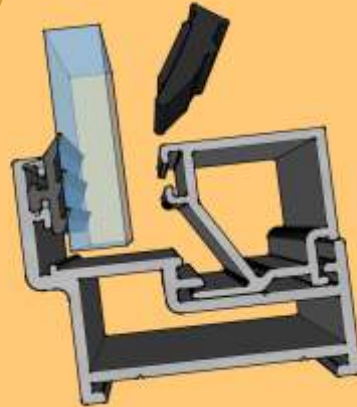
Deglazing

1



GLAZED UNIT

2



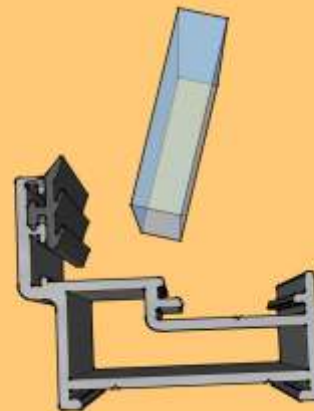
REMOVE WEDGE GASKET

3



PUSH BEAD IN & ROTATE OUT

4



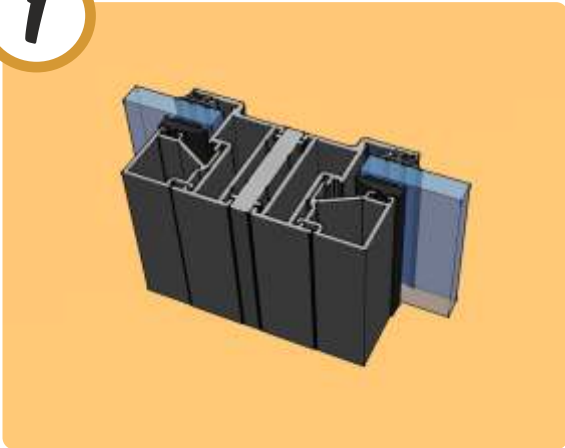
REMOVE GLASS

**Example here is for a fixed internal screen.
All products will follow the same general procedure.**

Coupling

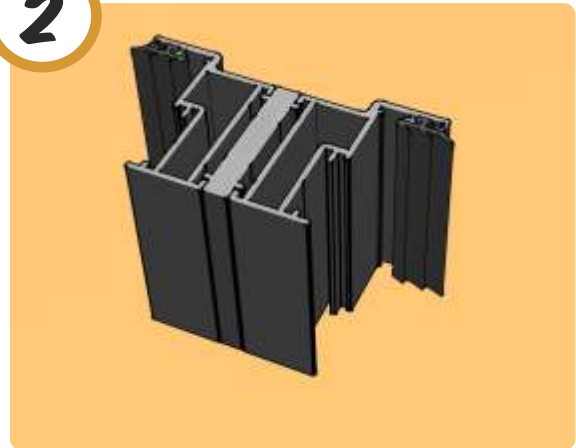
Coupling Products

1



TEST FIT

2



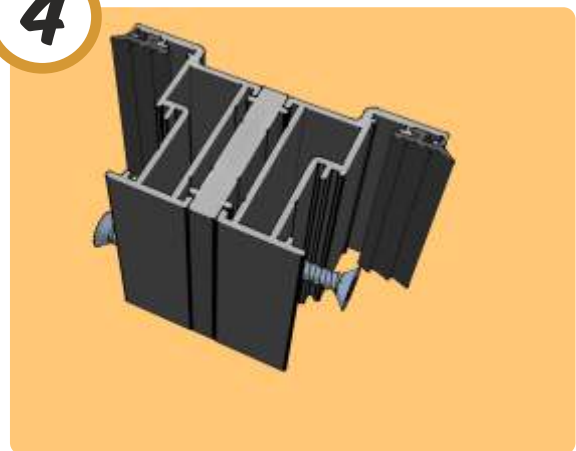
DEGLAZE

3



DRILL & COUNTERSINK

4



FIX SCREWS

When coupling it is advised to deglaze all products or consult the technical manual to see available space in glazing cavity.

Toe & Heeling Process

Toe & Heeling

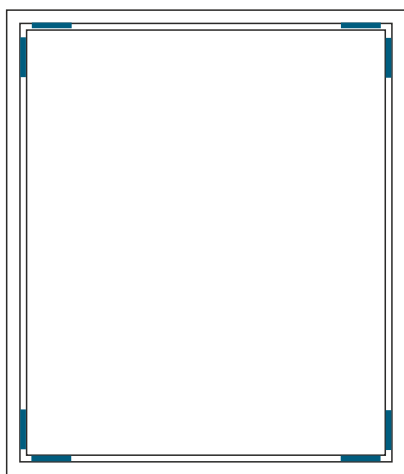
This is intended only as a guide.

All doors are unique and may require different packing levels.
If you are unsure please contact a professional.

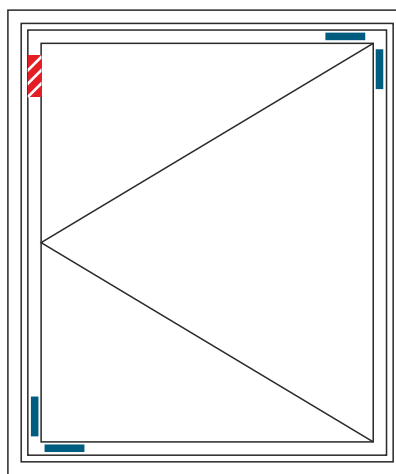
Windows and doorsets in most cases are delivered temporarily glazed for ease of delivery and to insure all parts arrive safely. We advise that all glass is removed and re-packed to suit site installation.

Plastic Glazing Packers

Images shows the recommended positions of the plastic packers recommended in BS-6262.



Fixed



Side Hung



Setting Block



Location Block

Main Office & Factory

Thames Development, 01268 681612 (20 lines)
Charfleets Road, sales@duration.co.uk
Canvey Island, www.duration.co.uk
Essex. SS8 0PQ

Product Showroom

Unit 1 Casino Parade, 01268 695100
Eastern Esplanade,
Canvey Island, SatNav Directions
Essex. SS8 7FJ Use: SS8 7DN.